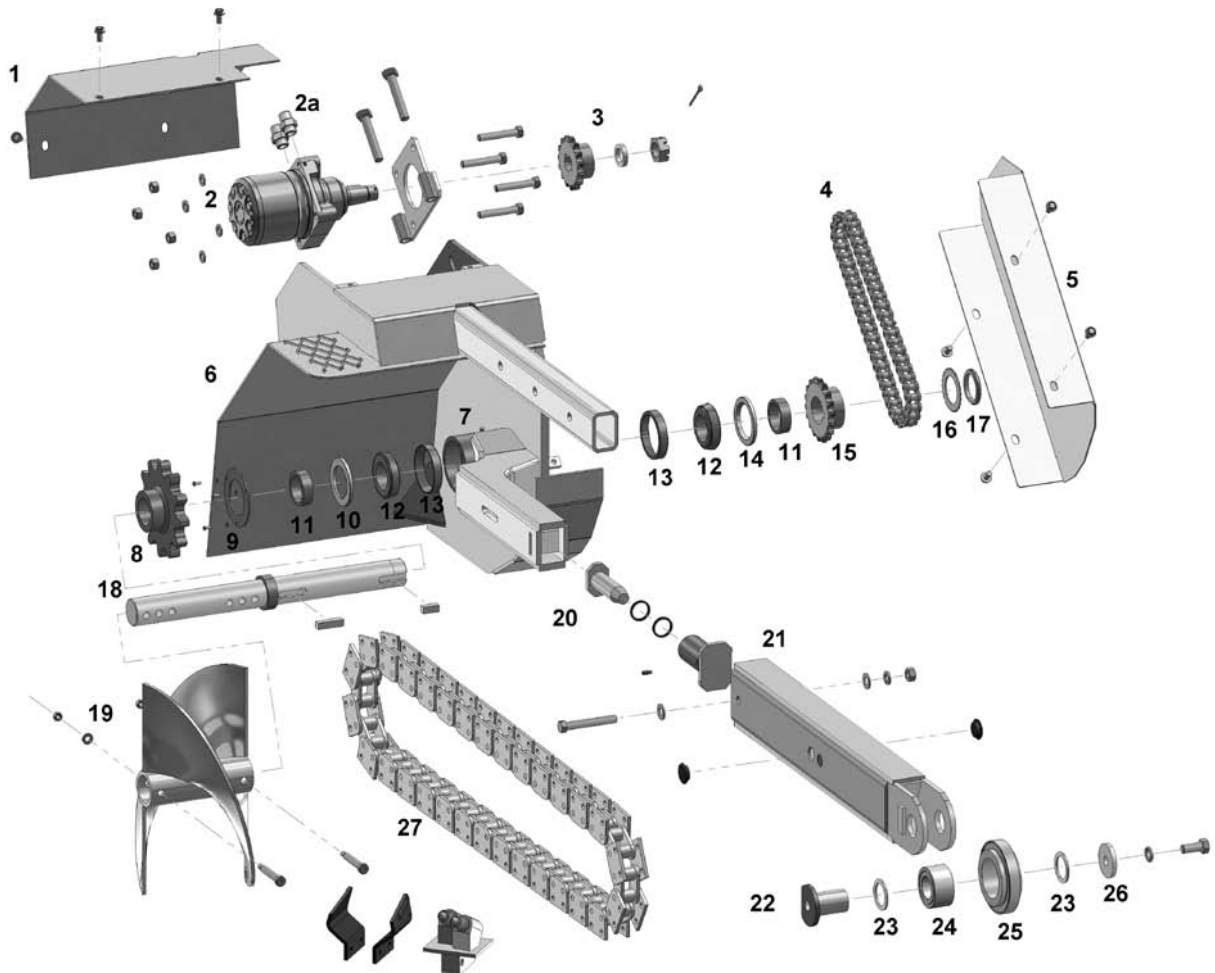


# VII TRENCHER REPLACEMENT PARTS

## Exploded Parts Diagram: MODEL XR-7



- |     |            |                                    |      |           |                          |
|-----|------------|------------------------------------|------|-----------|--------------------------|
| 1)  | TR7-501AXR | Motor Cover                        | 15)  | TR60-18XR | Driven Sprocket          |
| 2)  | MEL-12K    | Hydraulic Motor                    | 16)  | W-10      | Lockwasher               |
| 2a) | TR-504X    | Motor Fitting (2 required)         | 17)  | N-10      | Locknut (2)              |
| 3)  | TR60-15XR  | Motor Sprocket (includes key)      | 18)  | CR7-200X  | Drive Shaft              |
| 4)  | TR7-506XR  | Drive Chain (includes master link) | 19)  | TR7-508X  | Spoil Auger              |
| 5)  | TR7-501X   | Drive Chain Cover                  | 20)  | TR7-518X  | Grease Cylinder Assembly |
| 6)  | TR7-500X   | Trencher Housing                   | 21)  | TR7-510AX | Boom for 24" Depth       |
| 7)  | TR-517     | Grease Fitting                     | 21a) | TR7-510BX | Boom for 30" Depth       |
| 8)  | TR7-14512X | Drive Sprocket (digging chain)     | 21b) | TR7-510CX | Boom for 36" Depth       |

### #HBK - Hub Bearing Kit (# 9-14)

- |     |          |  |
|-----|----------|--|
| 9)  | TR-518   | Seal Protection Plate<br>(includes cap screws) |
| 10) | 10-24982 | Shaft Seal (spring toward bearing)             |
| 11) | TR-507   | 3/4" Shaft Spacer (2 required)                 |
| 12) | 10-368A  | Bearing Cone (2 required)                      |
| 13) | 10-362A  | Bearing Cup (2 required)                       |
| 14) | 10-25028 | Shaft Seal (flat side in, seam out)            |

### IK7 - Idler Kit (# 22-26)

- |     |            |   |
|-----|------------|---|
| 22) | TR7-514X   | Shaft/Lockwasher/Bolt                             |
| 23) | TR7-515X   | Spacers (2 required)                              |
| 24) | TR-516X    | Sealed Bearing                                    |
| 25) | TR7-16000X | Idler Roller                                      |
| 26) | TR-514FW   | Flat Washer                                       |
| 27) | Note       | Trencher Chain (see parts price list for options) |